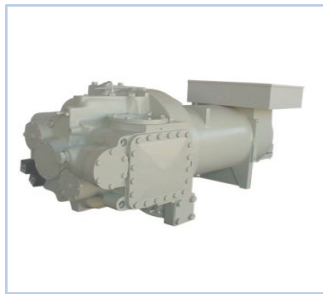


Hallscrew Replacement Parts List

HSS, HSM/L & HSO4200

Open drive & semi hermetic single screw compressors

November 2023



HS4200 Issue 12 (H) Page 4 HS4200 Spare Parts List Open & Semi-Hermetic Compressors					Quantity for each compressor							
					Open				Semi-Hermetic			
Item	Diagram	Description	Part Number	Old Part Number	4221	4222	4223	4224	4221	4222	4223	4224
		Stars										
1	1	Hallplas Star Kit (Supplied as 1 pair of stars)	N02280007	95813-401	1				1			
1	1	Hallplas Star Kit (Supplied as 1 pair of stars)	N02280008	95814-401		1				1		
1	1	Hallplas Star Kit (Supplied as 1 pair of stars)	N02280009	95815-401			1				1	
1	1	Hallplas Star Kit (Supplied as 1 pair of stars)	N02280028	95812-401				1				1
2	1	Star Bearing Kit (Top and Bottom Bearings)	N02050049	95813-404	1	1	1	1	1	1	1	1
3	1	Star Shaft Rotor & Backing	N02840013	-	2				2			
3	1	Star Shaft Rotor & Backing	N02840012	-		2				2		
3	1	Star Shaft Rotor & Backing	N02840011	-			2	2			2	2
4	1	Star Bearing Housing - Small*	N02500022	-	2	2	2	2	2	2	2	2
5	1	Star Bearing Housing - Large*	N02500021	-	2	2	2	2	2	2	2	2
		<i>*Small housing goes on the top on one side but the bottom on the other (the same goes for the large ones as well)</i>										
		Main Rotor & Shaft Assy										
N/S	N/S	Gland Seal Assy (does not include Gaskets and O-ring)	N02020026	N02020040	1	1	1	1	N/A			
N/S	N/S	Gland Seal Cover Plate	N02420003	86343-117	1	1	1	1				
N/S	N/S	Gland Seal Housing	N02420004	86356-121	1	1	1	1				
6	1	Rear End Bearing	N02050159	-	1	1	1	1	1	1	1	1
7	2	Motor Side Bearing	N02050160	-					1	1	1	1
		<i>NB The main bearings that fit on the rotor and shaft assembly are not available seperatley as they are factory fitted only - complete new rotor/shaft assy would be required</i>										
8	2	Bearing Housing	N02500020	-	1	1	1		1	1	1	
8	2	Bearing Housing	N02500019	-				1				1
9	2	Rotor, Shaft and Bearing Housing Assy	N02240040	-	1							
9	2	Rotor, Shaft and Bearing Housing Assy	N02240039	-		1						
9	2	Rotor, Shaft and Bearing Housing Assy	N02240038	-			1					
9	2	Rotor, Shaft and Bearing Housing Assy	N02240041	-				1				
9	2	Rotor, Shaft and Brg Hsg Assy 145KW Motor (incs Motor Rotor) [#]	N02240051	-					1			
9	2	Rotor, Shaft and Brg Hsg Assy 145KW Motor (incs Motor Rotor) [#]	N02240052	-						1		
9	2	Rotor, Shaft and Brg Hsg Assy 145KW Motor (incs Motor Rotor) [#]	N02240053	-							1	
9	2	Rotor, Shaft and Brg Hsg Assy 145KW Motor (incs Motor Rotor) [#]	N02240054	-								1
		<i>[#] On the semi's - other rotor assemblies are available for different size motors - part number, price and availability are priced against specific enquiry only</i>										

HS4200 Spare Parts List
Open & Semi-Hermetic Compressors

Quantity for each compressor

Item	Diagram	Description	Part Number	Old Part Number	Quantity for each compressor							
					Open				Semi-Hermetic			
					4221	4222	4223	4224	4221	4222	4223	4224
		Filters										
10	1	Internal Oil Filter Element (does not include Gaskets and O-rings)	N02370008	95816-401	1	1	1	1	1	1	1	1
11	3	Refrigerant Suction Filter (axial suction)	N12010018	-	1	1	1	1	1	1	1	1
11	3	Refrigerant Suction Filter (radial suction)	N02490009	132004007	1	1	1	1	1	1	1	1
		Heaters										
12	1	Compressor Oil Heater 110V 400W (All Models)	N19030041	2858-642	1	1	1	1	1	1	1	1
12	1	Compressor Oil Heater 220V 400W (All Models)	N19030042	2858-643	1	1	1	1	1	1	1	1
N/S	N/S	Integral Oil Sep Heater 110V 250W (incs Pocket) HSS/HSI Only	N19030028	-	N/A				1	1	1	1
N/S	N/S	Integral Oil Sep Heater 220V 250W (incs Pocket) HSS/HSI Only	N19030027	-					1	1	1	1
N/S	N/S	Integral Oil Separator Heater Pocket HSS/HSI Only	N13390001	-					1	1	1	1
		Capacity Control										
13	1	Piston Ring (Glyd Ring) Set	N02630005	95814-405	2	2	2	2	2	2	2	2
15	1	Capacity Control Piston Spring	N02630047	-	2	2	2	2	2	2	2	2
16	1	Capacity Control Piston	N02630044	-	2	2	2	2	2	2	2	2
		Solenoid Valves 115v 50/60Hz										
17	1	Solenoid Valve Kit (Asco) (kit includes 2 valves & 2 coils)	N30010038	95823-415	1	1	1	1	1	1	1	1
17	1	Solenoid Valve Kit (Sporlan) (kit includes 2 valves & 2 coils)	N30010041	95823-417	1	1	1	1	1	1	1	1
18	1	Capacity Control Solenoid Valve Coil (Asco)	N30020034	-	2	2	2	2	2	2	2	2
18	1	Capacity Control Solenoid Valve Coil (Sporlan)	N30020039	-	2	2	2	2	2	2	2	2
		Solenoid Valves 230v 50/60Hz										
17	1	Solenoid Valve Kit (Asco) (kit includes 2 valves & 2 coils)	N30010039	95823-416	1	1	1	1	1	1	1	1
17	1	Solenoid Valve Kit (Sporlan) (kit includes 2 valves & 2 coils)	N30010042	95823-418	1	1	1	1	1	1	1	1
18	1	Capacity Control Solenoid Valve Coil (Asco)	N30020047	-	2	2	2	2	2	2	2	2
18	1	Capacity Control Solenoid Valve Coil (Sporlan)	N30020045	-	2	2	2	2	2	2	2	2
		Solenoid Valves 24V										
18	1	Capacity Control Solenoid Valve Coil AC (Sporlan)	N30020046	-	2	2	2	2	2	2	2	2
18	1	Capacity Control Solenoid Valve Coil DC (Asco)	N30020119	-	2	2	2	2	2	2	2	2
		Capacity Control Slides										
19	2	Capacity Control Slides 2.2VR (supplied as a pair)	N02860008	95823-403	1				1			
19	2	Capacity Control Slides 3.0VR (supplied as a pair)	N02860009	95823-404	1				1			
19	2	Capacity Control Slides 4.9VR (supplied as a pair)	N02860011	95823-406	1				1			
19	2	Capacity Control Slides 2.2VR (supplied as a pair)	N02860012	95823-407		1	1			1	1	
19	2	Capacity Control Slides 3.0VR (supplied as a pair)	N02860013	95823-408		1	1			1	1	
19	2	Capacity Control Slides 4.9VR (supplied as a pair)	N02860015	95823-410		1				1		

HS4200 Issue 12 (H) Page 9 HS4200 Spare Parts List Open & Semi-Hermetic Compressors					Quantity for each compressor							
					Open				Semi-Hermetic			
Item	Diagram	Description	Part Number	Old Part Number	4221	4222	4223	4224	4221	4222	4223	4224
		Capacity Control Slides cont...										
19	2	Capacity Control Slides 4.9VR (supplied as a pair)	N02860017	95823-412			1				1	
19	2	Capacity Control Slides 3.0VR (supplied as a pair)	N02860120	95823-413				1				1
19	2	Capacity Control Slides 2.2VR (supplied as a pair)	N02860145	-				1				1
N/S	N/S	Capacity Control Slide Stops	N02860126	-	2	2	2		2	2	2	
N/S	N/S	Capacity Control Slide Stops	N02860125	-				2				2
		Capacity Indicators										
N/S	N/S	Capacity Indicator from Feb 08 (MSILVDT) (not self setable)	N05390007	-	1	1	1	1	1	1	1	1
N/S	N/S	Capacity Indicator from Feb 08 (MSILVDT) (self setable)	N05390014	-	1	1	1	1	1	1	1	1
N/S	N/S	Setting Module	N05250068	-	1	1	1	1	1	1	1	1
		<i>The MSI LVDT is a direct 'drop-in' replacement for the now obsolete HBLVDT fitted, which was fitted on compressors built before Feb 2008</i>										
		Oil Tubes										
N/S	N/S	Bearing Oil supply Tube Kit	N02210016	95822-412	1	1	1	1				
N/S	N/S	Bearing Oil supply Tube Kit	N02210015	95822-411					1	1	1	1
		Motor Terminals										
20	3	Terminal Plate Assy (Not USA)	N02470010	95812-423	N/A				1	1	1	1
21	3	Motor Terminals (USA Only)	N02480006	95812-424					6	6	6	6
22	3	Terminal Box	N02580006	-					1	1	1	1
23	3	Terminal Box Lid	N02580005	-					1	1	1	1
24	3	Motor Terminal Plastic Insulators	N13060020	-					6	6	6	6
N/S	N/S	10.5mm Washers	N13540036	-					8	8	8	8
N/S	N/S	M10 x 16 Screws	N13460108	-					6	6	6	6
N/S	N/S	Ground Screw and Nut (for Earth)	N13460019	-					1	1	1	1
N/S	N/S	Motor protection INT69 TM 115V 50/60Hz	N05140010	-					1	1	1	1
N/S	N/S	Motor protection INT69 TM 230V 50/60Hz	N05140011	-					1	1	1	1
N/S	N/S	Motor protection INT69 TM 24VAC	N05140035	-					1	1	1	1
N/S	N/S	Motor protection INT69 TM 24VDC	N05140036	-					1	1	1	1
N/S	N/S	DOL Bridge Bars Kit (optional)	N09360001	-					1	1	1	1
		Stators										
25	3	*Stator 400V 50Hz 145kW - 460V 60Hz 174kW	N02330008	95813-410	N/A				1	1	1	1
25	3	*Stator 500V 50Hz 145kW - 575V 60Hz 174kW	N02330009	95813-411					1	1	1	1
25	3	*Stator 230V 60Hz 174kW	N02330010	95813-412					1	1	1	1
25	3	*Stator 208V 60Hz 174kW	N02330011	95813-413					1	1	1	1

HS4200 Issue 12 (H) Page 7 HS4200 Spare Parts List Open & Semi-Hermetic Compressors					Quantity for each compressor							
					Open				Semi-Hermetic			
Item	Diagram	Description	Part Number	Old Part Number	4221	4222	4223	4224	4221	4222	4223	4224
		Stators cont...										
25	3	*Stator 380V 60Hz 174kW	N02330012	95813-414	N/A				1	1	1	1
		*Stator 400V 50Hz 188kW	N02330041	-	N/A				1	1	1	1
		<i>*Replacement stators need to be shrunk fit into the existing motor housing - if this cannot be done on site you may need to order full assy (POA)</i>										
		Valves										
N/S	N/S	Discharge Shut Off Valve (HSO/HSL/HSM compressors)	N30150131	-	2	2	2	2	2	2	2	2
N/S	N/S	Discharge Shut Off Valve (only compressors with oil sep)	N30150067	-	N/A				1	1	1	1
26	1	Discharge Shut Off Valve Gasket	N33070010	-	1	1	1	1	1 (or 2)	1 (or 2)	1 (or 2)	1 (or 2)
N/S	N/S	2-1/2" Discharge Tail	N13050071	84344-310	2	2	2	2	2	2	2	2
27	1	2-1/2" Discharge Flange	N13500043	-	2	2	2	2	2	2	2	2
N/S	N/S	Suction Shut-Off Valve 4" (optional)	N30150073	-	1	1	1	1	1	1	1	1
N/S	N/S	4" NB Suction Tail for 4.1/8" OD Pipe (optional)	N13050072	84344-311	1	1	1	1	1	1	1	1
28	3	4" NB Suction Flange for tail above (optional)	N13500044	-	1	1	1	1	1	1	1	1
29	3	Suction valve (4") gasket	N33070011	-	1	1	1	1	1	1	1	1
29	3	Suction Connection Gasket (axial suction)	N33070011	-	1	1	1	1	2	2	2	2
29	3	Suction Connection Gasket (radial suction)	N33100006	-	1	1	1	1	1	1	1	1
31	1	Internal Relief Valve 31 Bar	N30070084	-	2	2	2	2	2	2	2	2
31	1	Internal Relief Valve 24.5 Bar (R134a)	N30070079	-	2	2	2	2	2	2	2	2
		Gasket, O-Ring and Shim Kits										
N/S	N/S	Oil Filter Replacement Gasket & O-Ring Set	N33010027	-	1	1	1	1	1	1	1	1
N/S	N/S	Motor Replacement Gasket & O-Ring Set	N33010037	-	N/A				1	1	1	1
N/S	N/S	Gland Seal Replacement Gasket & O-Ring Set	N33010035	95815-018	1	1	1	1	N/A			
N/S	N/S	Full Gasket & O-Ring Set	N33010038	-	1	1	1	1	N/A			
N/S	N/S	Full Gasket & O-Ring Set	N33010040	-	N/A				1	1	1	1
N/S	N/S	Shim Set	N02260012	92848-405	1	1	1	1	1	1	1	1
		Accessories (where fitted)										
30	1	Discharge Thermostat 100°C	N05060031	95814-502	1	1	1	1	1	1	1	1
N/S	N/S	Oil level Sensor	N05110007	-	N/A				1	1	1	1
N/S	N/S	Oil Separator Sight Glass 1"	N27070001	2367-328	N/A				2	2	2	2
N/S	N/S	Oil Separator Pipe Sight Glass 1/2"	N27070002	2367-325	N/A				1	1	1	1

HS4200 Issue 12 (H) Page 8 HS4200 Spare Parts List Open & Semi-Hermetic Compressors					Quantity for each compressor							
					Open				Semi-Hermetic			
Item	Diagram	Description	Part Number	Old Part Number	4221	4222	4223	4224	4221	4222	4223	4224
		<u>Copper Fittings- Liquid & Economiser Kit</u>										
N/S	N/S	Liquid & Economiser Kit (NOT NH3) - incs items below	N02830003	94781-347	1	1	1	1	1	1	1	1
N/S	N/S	Adaptor liquid injection (top) - R134a only	N34220009	-	1	1	1	1	1	1	1	1
N/S	N/S	Oil Drain Adaptor	N34220009	-	1	1	1	1	1	1	1	1
N/S	N/S	Oil Drain connector	N13050068	-	1	1	1	1	1	1	1	1
N/S	N/S	o-ring 24.2 x 2mm section for liquid injection	N14060145	-	1	1	1	1	1	1	1	1
N/S	N/S	o-ring 24.2 x 2mm section for ecomiser	N14060145	-	2	2	2	2	2	2	2	2
N/S	N/S	o-ring 24.2 x 2mm section for oil inlet)	N14060145	-	1	1	1	1	1	1	1	1
N/S	N/S	Teflon gasket rotalock 1.1/4"	N33070028	-	4	4	4	4	4	4	4	4
N/S	N/S	Connector rotalock for liquid injection 2 - 1.1/16" UNF	N13050066	-	1	1	1	1	1	1	1	1
N/S	N/S	Connector rotalock for economiser 2 - 1.1/16" UNF	N13050066	-	2	2	2	2	2	2	2	2
N/S	N/S	Connector rotalock for oil inlet - 1.1/16" UNF	N13050066	-	1	1	1	1	1	1	1	1
N/S	N/S	Adaptor rotalock straight - for liquid inj for 7/8" OD pipe	N13050064	-	1	1	1	1	1	1	1	1
N/S	N/S	Adaptor rotalock straight - for economiser for 7/8" OD pipe	N13050064	-	2	2	2	2	2	2	2	2
N/S	N/S	Adaptor rotalock straight - for oil inlet 1.1/8" OD pipe	N13050065	-	1	1	1	1	1	1	1	1
		<u>Steel fittings - Liquid & Economiser Kit</u>										
N/S	N/S	Liquid & Economiser Kit (Economiser Kit NH3) - incs items below	N02830002	94781-806								
N/S	N/S	Coupling with o-ring - for oil drain - for 3/4" NB pipe	N13050062	-	3	3	3	3	N/A			
N/S	N/S	Coupling with o-ring - for liquid inj - 1" NB pipe	N13050063	-	1	1	1	1				
N/S	N/S	Coupling with o-ring - for economiser - 1" NB pipe	N13050063	-	2	2	2	2				
N/S	N/S	Coupling with o-ring - for oil inlet 1" NB pipe	N13050063	-	1	1	1	1				
N/S	N/S	<u>External Oil Line Kit - HSM & HSL only</u>										
N/S	N/S	Oil filter assy inc elemet (FMP135 type)	N12070025	-	N/A				1	1	1	1
N/S	N/S	Oil Filter element (MP type)	N12070018	-					1	1	1	1
N/S	N/S	Oil Filter Gasket Set (to suit MP type)	N33010107	-					1	1	1	1
N/S	N/S	Connector rotalock - 1.1/6" UNF	N13050066	-					2	2	2	2
N/S	N/S	Adaptor rotalock straight - 1.1/8" OD Pipe	N13050065	-					2	2	2	2
N/S	N/S	Solenoid valve	N30010082	-					1	1	1	1
N/S	N/S	Coil to suit - 115V	N30020014	-					1	1	1	1
N/S	N/S	Coil to suit - 220V	N30020066	-					1	1	1	1
N/S	N/S	Check Valve c/w 3.0mm vent hole	N30090073	-					1	1	1	1

Replacement Parts List

HS4200 - Issue 12 (H)

Date: December 2023

Replaces: HS4200 - Issue 11(H)

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