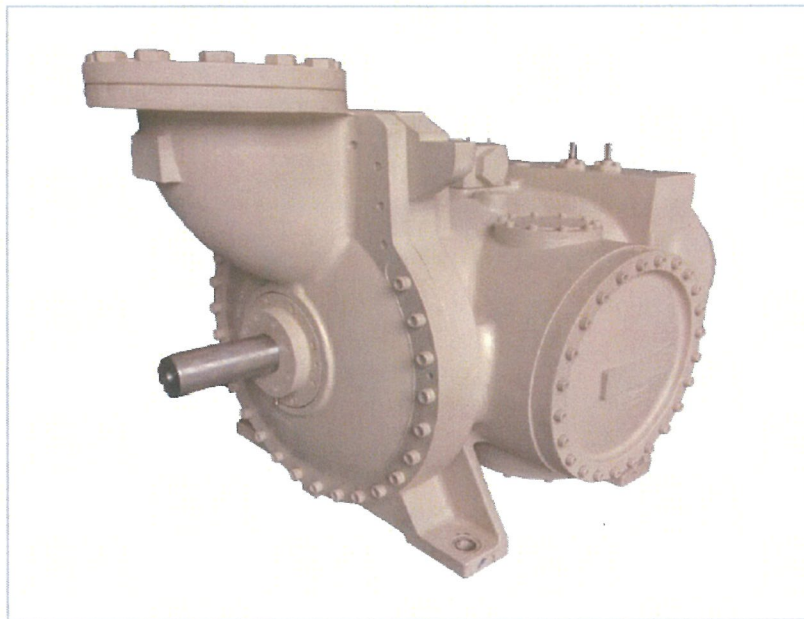


Hallscrew Replacement Parts List

HSO6231 & HSO6233 Fixed and Variable Volume Ratio

Open drive single screw compressors

Januray 2020



HS6200 Issue 1 (H) Page 1					HS6200 Spare Parts List Open Drive Compressor				Quantity for Each Compressor			
Item	Diagram	Description	Part Number	Old P/No	HSO6231	HSO6233	HSO6231V	HSO6233V	HSO6231	HSO6233	HSO6231V	HSO6233V
		Gland Seals										
N/A	N/A	Gland Seal Kit	N02020212	N/A	1	1	1	1	1	1	1	1
N/A	N/A	Gland Seal Housing	N02730020	M263664401	1	1	1	1	1	1	1	1
N/A	N/A	Gland Seal Cover Plate	N02080059	M263663001	1	1	1	1	1	1	1	1
		Stars										
N/A	N/A	Hallplas Star Kit	N02280065	N/A	1		1					
N/A	N/A	Hallplas Star Kit	N02280066	N/A		1		1				1
N/A	N/A	Star Bearing Kit (Top and Bottom Bearings)	N02050213	N/A	1	1	1	1	1	1	1	1
N/A	N/A	Star Shaft Rotor & Backing	N02840020	M236150701	2		2					
N/A	N/A	Star Shaft Rotor & Backing	N02840021	M236150801		2		2				2
N/A	N/A	Springs (Disc)	N13540055	M236156002	2	2	2	2	2	2	2	2
N/A	N/A	Star Bearing Housing - Large	N02509017	M236150901	2	2	2	2	2	2	2	2
N/A	N/A	Star Bearing Housing - Small	N02509018	M236151001	2	2	2	2	2	2	2	2
		Main Rotor & Shaft Assy										
N/A	N/A	Main Bearing Kit (incs both Main Bearings)	N02050214	N/A	1	1	1	1	1	1	1	1
N/A	N/A	Main Bearing Housing	N02509015	M236170501	1	1	1	1	1	1	1	1
N/A	N/A	Rotor, Shaft and Bearing Housing Assy (Also includes the main bearings)	N02240085		1							
N/A	N/A	Rotor, Shaft and Bearing Housing Assy (Also includes the main bearings)	N02240087			1						
N/A	N/A	Rotor, Shaft and Bearing Housing Assy (Also includes the main bearings)	N02240086				1					
N/A	N/A	Rotor, Shaft and Bearing Housing Assy (Also includes the main bearings)	N02240088									1
		Capacity Control Piston										
N/A	N/A	Capacity Control Piston Ring & O-Ring Kit	N02630077	N/A	1	1						
N/A	N/A	Capacity Control Piston Ring & O-Ring Kit	N02630078	N/A			1					1
N/A	N/A	Capacity Control Piston	N05390036	M236191401	1	1						
N/A	N/A	Capacity Control Piston - 2.0 and 4.9 VVR	N02630101	M236180301			1					
N/A	N/A	Capacity Control Piston - 2.0 and 4.9 VVR	N02630103	M236180101								1
N/A	N/A	Capacity Control Piston - 2.2 and 7.0 VVR	N02630102	M236180401			1					
N/A	N/A	Capacity Control Piston - 2.2 and 7.0 VVR	N02630104	M236180201								1
N/A	N/A	Piston Core Rod - 2.0 and 4.9 VVR	N02040048	M263180701			1					
N/A	N/A	Piston Core Rod - 2.0 and 4.9 VVR	N02040050	M263180501								1
N/A	N/A	Piston Core Rod - 2.2 and 7.0 VVR	N02040049	M263180801			1					
N/A	N/A	Piston Core Rod - 2.2 and 7.0 VVR	N02040051	M263180601								1
N/A	N/A	Bronze Bush	N02050211	M236155801	1	1	1	1	1	1	1	1
N/A	N/A	Bronze Bush - Piston Core Rod	N02050204	M236197901			1					1
N/A	N/A	Slide Rod Spring	N02860199	M236155401	2	2						

HS6200 Spare Parts List
Open Drive Compressor

Quantity for Each Compressor

Item	Diagram	Description	Part Number	Old P/No	HSO6231	HSO6233	HSO6231V	HSO6233V
		Capacity Control Slides						
N/A	N/A	Capacity Control Slide 2.2VR	N02860191	M236151601	2			
N/A	N/A	Capacity Control Slide 3.0VR	N02860192	M236151701	2			
N/A	N/A	Capacity Control Slide 4.9VR	N02860193	M263191201	2			
N/A	N/A	Capacity Control Slide 7.0VR	N02860194	M263191301	2			
N/A	N/A	Capacity Control Slide 2.2VR	N02860195	M236151301		2		
N/A	N/A	Capacity Control Slide 3.0VR	N02860196	M236151401		2		
N/A	N/A	Capacity Control Slide 4.9VR	N02860197	M263190701		2		
N/A	N/A	Capacity Control Slide 7.0VR	N02860198	M263190801		2		
N/A	N/A	Capacity Control Slide 2.0 and 4.9 VVR	N02860201	M263663801			2	
N/A	N/A	Capacity Control Slide 2.2 and 7.0 VVR	N02860202	M263663901			2	
N/A	N/A	Capacity Control Slide 2.0 and 4.9 VVR	N02860203	M263664001				2
N/A	N/A	Capacity Control Slide 2.2 and 7.0 VVR	N02860204	M263664101				2
		Capacity Indicators						
N/A	N/A	MSILVDT	N05390012	7876-146	1	1		
		Gasket Kits						
N/A	N/A	Full Gasket & O-Ring Set	N33010173	N/A	1	1	1	1
N/A	N/A	Suction Flange Gasket	N33070040	88115-305	1	1	1	1
N/A	N/A	Discharge Flange Gasket	N33070038	88115-304	2	2	2	2
		Solenoid Valve Kits						
N/A	N/A	Full set of 4 Valve Bodies, Gaskets and 115V Coils	N30010412	95822-402	1	1	1	1
N/A	N/A	Full set of 4 Valve Bodies, Gaskets and 230V Coils	N30010413	95822-402	1	1	1	1
N/A	N/A	Full set of 4 Valve Bodies, Gaskets and 24V AC Coils	N30010414	95822-402	1	1	1	1
N/A	N/A	Full set of 4 Valve Bodies, Gaskets and 24V DC Coils	N30010415	88115-117	1	1	1	1

Replacement Parts List

HS6200 - Issue 1 (H)

Date: January 2020

Replaces: N/A

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